

# Product Data Sheet Sabatack® Fast

Process secure and fast bonding

#### Description

Sabatack® Fast is a boosted construction adhesive, permanently elastic, (air) moisture-curing based on MS-polymer.

## **Field of application**

Process secure and fast elastic bonding of different substrates like aluminium, steel, glass, polypropylene or polycarbonate. Sabatack<sup>®</sup> Fast is very suitable for full surface bonding and excellent for use in mass production.

## Advantages

- process secure, controlled curing
- handling possible after approx. 2 hours
- no blistering, almost odourless
- contains no solvents, isocyanates and silicones
- UV-stable, high temperature resistance
- certificates: Wheelmark (164.106/1121/WCL MED0326), ISEGA (in connection with HACCP)



# Method of use

For instructions for use, repaintability and pre-treatment, see the relevant info sheets.

# **Technical data**

	Component A	Booster
Basis	MS polymer, humidity-curing	MS polymer, humidity-curing
Density (EN 542)	approx. 1.380 kg/m <sup>3</sup>	approx. 1.360 kg/m <sup>3</sup>
Open time (23 °C, 50% RLV)	approx. 20 minutes	
Final strength (23 °C, 50% RLV)	approx. 48 hours	
Hardness Shore A (EN ISO 868)	approx. 55	
Loss of volume (EN ISO 10563)	< 5%	
Modulus at 100% elongation (ISO 37/DIN 53504)	approx. 1.5 N/mm <sup>2</sup>	
Tensile strength (Fmax) (ISO 37/DIN 53504)	approx. 2.6 N/mm <sup>2</sup>	
Elongation at break (ISO 37/DIN 53504)	арргох. 330%	
Shear strength (ISO 4587)	approx. 1.7 N/mm <sup>2</sup>	
Working temperature	min. +5 °C to max. +35 °C	
Storage temperature	min. +5 °C to max. +25 °C	
Temperature resistance	min40 °C to max. +120 °C	
Short temperature resistance	max. +180 °C (30 minutes)	

#### **Order information**

Packaging	dual-cartridge		
Contents	490 ml (contains 7 items)		
Colour	white (similar to RAL 9003)	black (similar tot RAL 9011)	
Article No.	100201 DJW	100862 DJW	
Shelf life	6 months (in unopened packaging)		
Packaging	drum		
Contents	200 I (A) + 20 I (B)		
Colour	white (similar to RAL 9003)	black (similar tot RAL 9011)	
Article No.	100201 ABT + 100755 ABM	100862 ABT + 100755 ABM	
Shelf life	9 months (in unopened packaging)		

SABA Dinxperlo BV

Industriestraat 3 NL-7091 DC Dinxperlo PO Box 3 NL-7090 AA Dinxperlo T+31 (0) 315 65 89 99 F+31 (0) 315 65 89 89 E info@saba.nl www.saba.nl

Our recommendations and instructions for use are based on the present status of know-how and technique. Clients and users should evaluate our products by themselves, with regard to utilization and requirements of their own choice. We shall take no responsibility in case our products are not being used subject to our recommendations and/or instructions for use. Furthermore, General Terms and Conditions of SABA Dinxperlo BV, will apply to our recommendations, instructions for use and the delivery of our products.



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Sabatack<sup>®</sup> Fast

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Packaging	mixer gun Sabatack Fast (490 ml)	mixer nozzle	
Contents	1 piece	20 pieces	20 pieces, 10 adapters
Colour	n.a.	white	orange
Article No.	500395	50000800	50000627
Shelf life	n.a.	n.a.	

Other packaging and colours on request. The shelf life may vary for large packaging

#### Safety recommendations

For more information about safety, see the relevant SABA safety data sheet.





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